



AVK SERVICE CONNECTION VALVE, DI, PN16

36/8X-116

Black/blue SDR11 PE100 pipe ends, DN25-50

AVK resilient seated service connection valves are designed with built-in safety in every detail. The wedge is vulcanized with AVK's own drinking water approved EPDM rubber compound. It features an outstanding durability due to the ability of the rubber to regain its original shape, the double bonding vulcanization process and the sturdy wedge design. The triple safety stem sealing system, the high strength stem and the thorough corrosion protection safeguard the unmatched reliability.

Product description:

Service connection valve with SDR11 PE pipes. For water and neutral liquids to max. 20° C. Note: The maximum working temperature is set according to the ISO9080 lifetime requirements for PE pipes, and is therefore not the max. temperature for the valve.

Standards:

- Designed according to EN 1074 part 1 & 2, Designed according to EN 1171

Test/Approvals:

- Hydraulic test according to EN 1074-1 and 2 / EN 12266
- Seat: 1.1 x PN (in bar), Body: 1.5 x PN (in bar). Operation torque test
- Belgaqua approved
- Approved according to SVGW Certificate No. 0301-4608 for pipe $\varnothing \leq 400\text{mm}$
- Approved according to Swedish type approval 1350 certified by KIWA

Features:

- Wedge of low-lead brass CW626N vulcanized with drinking water approved EPDM rubber and shaped with guides and a special rubber profile ensuring low closing torques
- Stainless steel stem with rolled threads providing high strength
- Full circle thrust collar provides fixation of the stem and low free running torques
- Triple safety stem sealing with an NBR wiper ring, a polyamide bearing with four NBR O-rings and an EPDM rubber manchette
- EPDM bonnet gasket fixed in a recess
- Countersunk and sealed stainless steel bonnet bolts encircled by the bonnet gasket
- Full bore
- Low operating torque
- Fusion bonded epoxy coating in compliance with DIN 3476 part 1 and EN 14901, GSK approved
- A standard PE pipe is pressed onto the grooved valve end, locked with a steel ring and sealed with a plastic shrink hose. The boltless, full bore PE end connection is fully tensile resistant and designed to meet all the criteria specified in DVGW G5600-1. The PE pipe end enables direct welding into PE pipes resulting in a fast and secure assembly.

Accessories:

Handwheel, stem cap, extension spindle and street cover

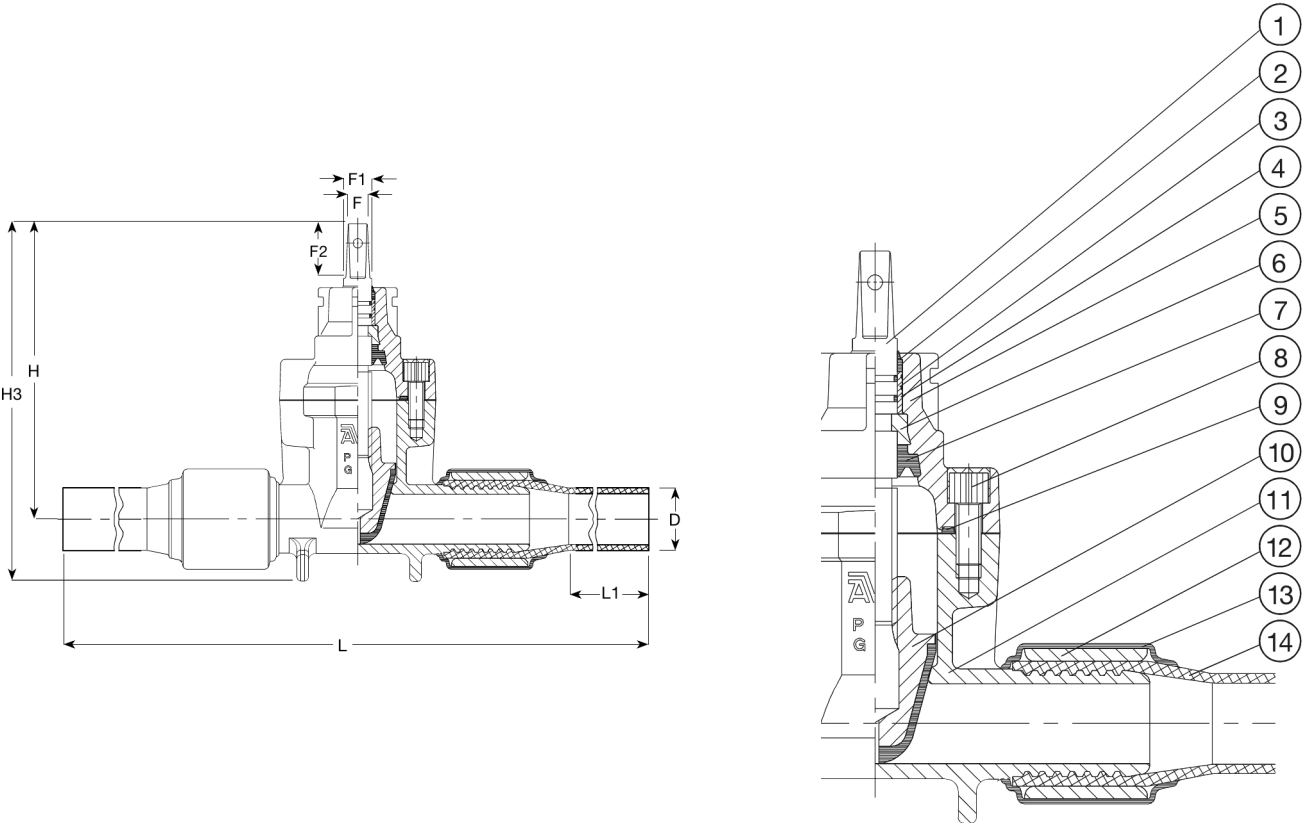


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The designs, materials and specifications shown are subject to change without notice. This is due to the continuous development of our product programme.

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Component list:

1. Stem	Stainless steel 1.4104 (430F)	8. Bonnet bolt	Stainless steel A2, sealed with hot melt
2. Wiper ring	NBR rubber	9. Bonnet gasket	EPDM rubber
3. O-ring	NBR rubber	10. Wedge	Brass, DZR CW626N with EPDM
4. Bearing	Polyamide	11. Body	Ductile iron GJS-500-7 (GGG-50)
5. Bonnet	Ductile iron GJS-500-7 (GGG-50)	12. Sleeve	Carbon steel
6. Thrust collar	Brass, DZR CW602N	13. Shrink hose	Plastic
7. Manchette	EPDM rubber	14. Pipe	PE

Components may be substituted with equivalent or higher class materials without prior notification.

Reference nos. and dimensions:

AVK ref. no.	DN mm	D mm	Product PN Class	H mm	H3 mm	L (± tol) mm	L1 mm	F mm	F1 mm	F2 mm	Theoretical weight/kg
36-032-80-16306499	25	32	PN16	163	190	800 (10)	300	12	15	35	2.7
36-040-80-16306499	32	40	PN16	176	209	820 (10)	300	12	15	35	3.4
36-050-80-163	40	50	PN16	203	235	850 (10)	300	12	15	35	5.6
36-063-80-163	50	63	PN16	213	254	900 (10)	300	12	15	35	6.8